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### **An Operating Station and a Method for Operation of a Cross Bottomer**

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#### **Summary**

An operating station (201) for a bottomer for cross bottom sacks (19),

- whereby the bottoming device comprises of a gluing station (30), in which the gluing format (4, 4a, 4b), according to which the components of the sack are to be glued (19), is defined by means of glue traces (3), whose structure is determined through the opening and closing of the valves (32) and
- whereby the gluing station (30) is connected with a computing unit (202), with which the selective opening and closing of the valves (32) can be done,
- in which the digital target images of the glue traces (3), which define the gluing format (4, 4a, 4b) are stored in the memory (207) of the computing unit (202).

Inventive is the display element (203), with which the glue deposition (208) on the sack components (1, 2, 48) can be displayed.

An operating method is described, whereby, the invention is that is the digital target images,

- which define the structure of the glue traces (3,44-47) and which are stored, modified and supplemented in the memory (207) of the computing unit (202),
- whereby data is transmitted to the operating station (201) through keyboard (205) and/or digital interfaces (209) of the operating station (201).

(Figure 6)